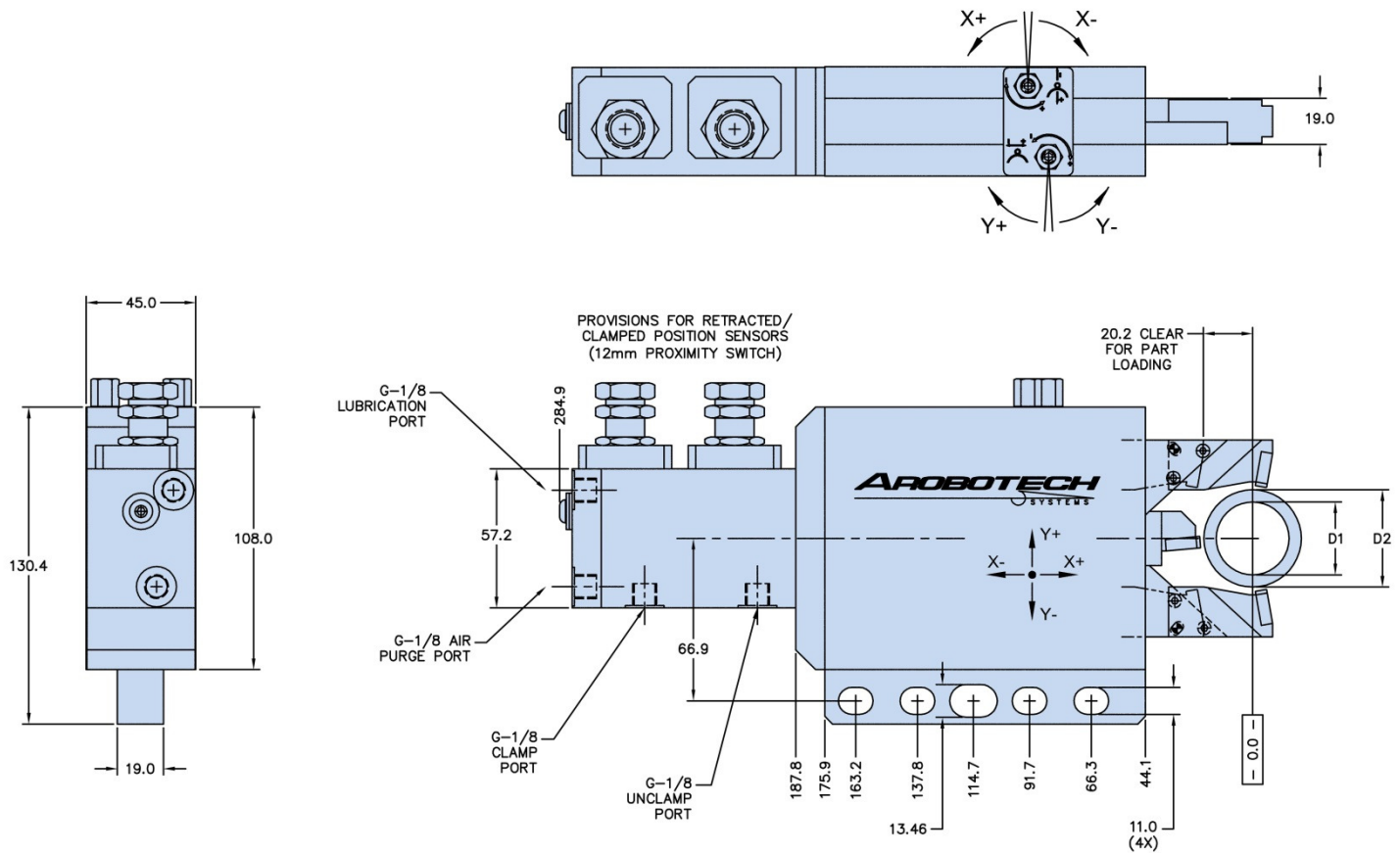


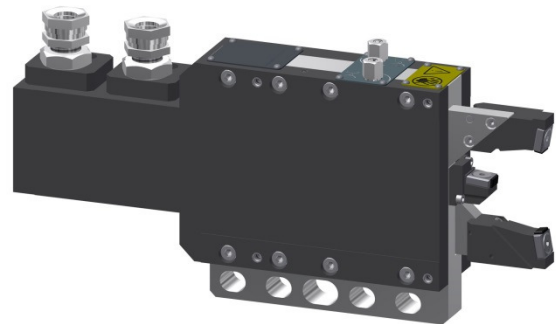
GR-055V

Grinding AUTO REST®



Nest Set			1	2	3
Minimum Clamp Diameter	D1	mm	10	20	30
Maximum Clamp Diameter	D2	mm	20	30	40

X-Axis Adjustment Range	mm	±0.11
Y-Axis Adjustment Range	mm	±0.07
Piston Area	cm ²	6.40
Cylinder Stroke	mm	36
Operating Pressure	bar	7 – 28
Maximum Pressure	bar	28
Air Purge Pressure	bar	0.3 – 0.5
Lubrication Volume	cm ³	0.03 – 0.04
Lubrication Frequency		Working Cycle (or every 6 minutes)
Repeatability	mm	±0.001
Mass	kg	6.8



Included Features:

- * Arm Retraction For Part Loading
- * Fixed or Follow Down Operation
- * 2-Axis Centerline Adjustment
- * Position Feedback Sensors
- * Visible Zero Adjustment Screws
- * Lower Mounting Rail

Items Required To Use This Product:

- * Set of Nests
- * Set of Wear Pads
- * Mounting Base